# PHENOTHIAZINE-BASED POLYMER FOR CARBON DIOXIDE CAPTURE



## THE INVENTION

Carbon capture and sequestration (CCS) is considered as one of the most powerful techniques to control  $CO_2$ levels in atmosphere. Porous organic polymers have been widely used as adsorbents due to their high uptake and selective  $CO_2$  capture properties. A main issue that industry faces regarding the  $CO_2$  capture is contamination by water, as it binds to the active sites of the adsorbing material decreasing its adsorbing abilities. This invention is a novel porous polymer based adsorbent (KFUPM-2) that has superior dynamic CO2 uptake under severely humid conditions.

## MARKET

A snapshot of the global  $CO_2$  market is provided in Fig. 1, post-combustion  $CO_2$  processing takes up close to 30% of the overall  $CO_2$  market [1]. Capturing the emitted  $CO_2$  and sequestering it is thus one of the major global markets. According to a market report [2]. In 2018 CCS market was estimated to be worth of USD 4.68 billion and is projected to grow at a CAGR of 7.9% over the forecast period.



Fig.1 Global CO<sub>2</sub> market distribution based on type.

# **COMPETITIVE ADVANTAGE**

- The KFUPM-2 polymer has been synthesized using low-cost monomers thus making the synthesis process less costly.
- KFUPM-2 polymer can be regenerated within acceptable limits of usability at ambient temperatures by using simple nitrogen gas.
- The polymer has shown acceptable levels of selectivity under highly humid environments

#### **PROJECT STATUS**

The invention in its current state is at Technology Readiness Level (TRL) 4. The KFUPM-2 polymer was synthesized and tested as solid sorbent for selective  $CO_2$  capture and separation under humid condition, relevant to industrial flue gas, providing a selectivity of 64% for  $CO_2$  over  $N_2$ .

#### LOOKING FOR A DEVELOPMENT PARTNER

KFUPM would like to talk to companies and partner in performing additional experiments for longer time durations and at higher temperatures and ultimately to license the intellectual property.

#### PATENT PROTECTION

A patent application US16/40043 is currently pending at the USPTO.

#### ABOUT KFUPM

King Fahd University of Petroleum & Minerals is a leading educational organization for science and technology. KFUPM Innovation & Technology Transfer is the IP management and technology licensing office tasked with taking innovation from lab to market.

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[1]https://www.journals.elsevier.com/applied-energy/article-selections/carbon-capture-and-storage-ccs

<sup>[2]</sup>https://www.marketwatch.com/press-release/at-79-cagr-carbon-capture-and-sequestration-ccs-market-size-is-expected-to-exhibit-468-billion-usdby-2026-2019-06-25