# **ADSORBENT FOR CO<sub>2</sub> CAPTURE AT AMBIENT CONDITIONS**

#### INVENTION

The invention uses magnesium oxide (MgO), functionalized with 3-aminopropyl-triethoxysilane (APTES), as a solid adsorbent for  $CO_2$  capture at ambient conditions (30°C, 1 bar).

#### **MARKET NEED AND GROWTH**



Removing CO<sub>2</sub> from natural gas is essential to meet industry specifications before the gas is delivered. CO<sub>2</sub> capture by amine based absorption consumes high energy for regeneration, liquid amines can leak and corrode process equipment and amines can degrade during regeneration. On other hand, membrane process faces fouling and high energy consumption issues.

Additionally, the biggest challenge with climate change is that 95% of the  $CO_2$  is already in atmosphere. Direct air capture (DAC) technology is receiving attention to remove billions of tonnes of  $CO_2$  per year directly from the atmosphere.

Solid adsorbents which are effective at ambient conditions, fully regenerable with minimal regeneration energy and thus lowering the costs are needed.

The global Carbon Capture, Utilization and Storage (CCUS) technologies market is projected to reach \$3.4 billion by 2025. North America has the biggest share in the global market.<sup>1</sup>

#### APPLICATION

- Direct Air Capture (DAC)
- Removing CO<sub>2</sub> from natural gas

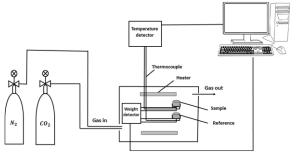
# **ADVANTAGES**

- Unlike amine solutions, the solid adsorbent would not leak and harm environment
- The adsorbent is effective at ambient conditions
- Adsorbent is stable and fully regenerable using minimal energy



# **PROJECT STATUS**

- APTES-MgO-A solid adsorbent was synthesized in lab
- Thermogravimetric analysis and pure  $CO_2$ gas was used to measure  $CO_2$  uptake capacity of the adsorbent. Upon reaching equilibrium in 90 mins, a capacity of 66 mg/g (1.65 mmol g<sup>-1</sup>) was achieved
- The regenerability of the adsorbent was evaluated by conducting six consecutive adsorption-regeneration cycles. The adsorbent was fully regenerated within 20 mins of contact with N<sub>2</sub> gas stream at 120 °C.



Schematic of Setup for CO2 Adsorption Evaluation

# LOOKING FOR DEVELOPMENT PARTNER

We are looking for:

- industry input on current requirements for a novel adsorbent and feedback on additional R&D needed to evaluate the adsorbent for desired commercial applications
- a company who can collaborate on the R&D, evaluation and scale-up the technology for commercialization by licensing the intellectual property (IP)

# **PATENT PROTECTION**

A U.S. patent application <u>16/797786</u> covers composition of the adsorbent, method of making it and method of using the adsorbent for capturing CO<sub>2</sub>. The IP is owned by King Fahd University of Petroleum & Minerals (KFUPM).

#### **ABOUT KFUPM**

KFUPM is located in Saudi Arabia and currently ranks at 163 in QS World University Rankings 2022.

For further information please contact **IP-License@kfupm.edu.sa** 

 $<sup>^{1\,}</sup>$  Carbon Capture, Utilization & Storage Technologies, Dec 2020, BCC Research